

ULTIMEG RANGE Electrical Insulating Varnishes & Resins



Guide To Selection

OBOR2 UL Recognised Products OBJS2 UL Systems Various Chemistry & Applications

Qualities that Bond

State-of-the-art production processes Innovative products International production facilities

Producer of electrical insulating varnishes, resins and compounds to satisfy all global customer requirements

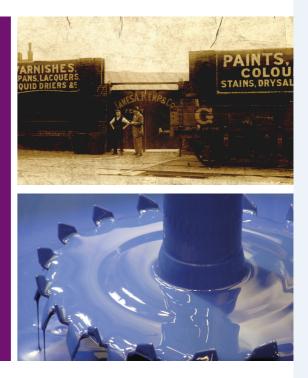
The AEV group, now a member of Isovolta AG, is a leading international manufacturer of electrical insulating resins, varnishes and compounds used in the production of electrical and electronic components around the world.

Our products are used in the manufacture of a wide range of electrical machines and electronics, from domestic appliances to industrial products for the defence, energy and transport industries. The current product range is the result of years of research and development by a highly skilled and dedicated team. Each product has been chemically engineered to deliver advanced performance in its unique application, balanced with responsible sourcing and environmental considerations.

The AEV brand will continue to grow and thrive under the Isovolta umbrella. 16 production and sales locations in 11 countries, holding laboratories and testing facilities rely on many years of experience in the synthesis and conversion of raw materials into highly reliable, intelligent materials. Material and technology know-how, flexibility and innovative spirit determine product development and characterise the partnership with customers.

16 locations, 1270 employees, dedicated to your success!







Solvent Based Varnishes

	Thermal Class Viscosity		Density	Shelf Life	Typical Cure	Bond Strength IEC61033 (Newtons)		Dielectric Strength IEC60243 (kVmm ⁻¹)		Special Properties	Application
	Class according to UL1446 (tempºC)	mPas @ 25°C	gcm ⁻³	Months @ 21ºC	Time @ Temperature	21ºC	150°C	DRY	24hr Water Immersion		
Oven Cure Varnishes											
U250# - Epoxy Phenolic Epoxy phenolic varnish with excellent Freon and refrigerant gas resistance.	Class H (180°C)	75 - 120 secs B4 Cup	0.97 - 1.01	18	4 hours @ 150°C	227	58	150	140	High Chemical Resistance when exposed to refrigerants	Hermetic motors
U200FR - Modified Polyester High quality enveloping protection varnish used where exceptional moisture and chemical resistance is required. Remains flexible.	Class H (180°C)	5000 - 10000mPas	0.98 - 1.04	18	4 hours @ 130°C	N/A	N/A	160	140	High Build Enveloping. Excellent coverage on exposed corners.	Transformers / Coils
U370 - Modified Polyester Resilient, high quality quick curing. General purpose varnish for various applications.	Class H (180°C)	90 - 125 secs B4 Cup	0.97 - 0.99	18	3 hours @ 130°C	180	12	159	124	Low Temperature fast curing Varnish.	Transformers / Motors
*U380# • Phenolic Modified Polyester UL recognised high build general purpose varnish. Used by many OEM'S and repair shops. *UL Electrical Insulation Sytems are available.	Class H (180°C)	90 - 140 secs B4 Cup	0.89 - 0.93	24	4 hours @ 130°C	201	18	166	120	High bond strength & chemical resistance, Tank stable.	General Purpose Motors
Air Drying Varnishes											
U376 - Alkyd Low viscosity, fast drying sealing and tropicalising varnish for small motors and transformers.	Class F (155°C)	20 - 40mPas	0.88 - 0.92	12	24 hours @ 25°C	N/A	N/A	65	28	Cost Effective General Purpose Varnish used as an overcoat	Transformers / LV Motors
*U372# • Alkyd High build alkyd air drying varnish. Available in pigmented versions as anti-tracking enamels. *UL Electrical Insulation Sytems are available.	Class H (180°C)	200 - 300mPas	0.96 - 0.99	18	<24 hours @ 25°C	N/A	N/A	72	30	Fast Drying Resin. CTI 180°C	Transformers / MV Motors

Solventless & Water Based Resins

	Thermal Class	Viscosity	Density	Shelf Life	Typical Cure	Bond Strength IEC61033 (Newtons)		Dielectric Strength IEC60243 (kVmm ⁻¹)		Special Properties	Application
	Class according to UL1446 (temp°C)	mPas @ 25°C	gcm ⁻³	Months @ 21ºC	Time @ Temperature	21ºC	150°C	DRY	24hr Water Immersion		
VPI & Dipping Resins											
* U520 W - Unsaturated Polyester Low odour, high flash point single component resin for VPI, roll and immersion applications. *UL Electrical Insulation Sytems are available.	Class H (180°C)	50 - 80 secs B4 Cup	0.97 - 1.01	18	4 hours @ 150°C	227	58	150	140	High Chemical Resistance when exposed to refrigerants.	Hermetic Motors.
U540 Pig - Unsaturated Polyester Pigmented impregnation coating for transformers, available in most RAL colours.	Class H (180°C)	5000 - 10000mPas	0.98 - 1.04	18	4 hours @ 130°C	N/A	N/A	160	140	High Build Enveloping. Excellent coverage on exposed corners.	Transformers / Coils
Water Based - Aquameg											
A300 - Polyester General purpose VOC compliant water based varnish.	Class H (180°C)	100 - 140secs B4 Cup	1.04 - 1.08	12	4 hours @ 130°C	147	49	135	112	Cost Effective Low Maintenance Varnish.	Motors / Transformers
A850 - Phenolic Modified Polyester VOC compliant water based varnish with high bond strength even when used at low solids levels.	Class H (180°C)	100 - 150secs B4 Cup	1.04 - 1.08	12	4 hours @ 130°C	245	80	139	119	High Bond Strength, Tank Stable Resin	General Purpose Motors

Ancilliary Products

	Thermal Class	Viscosity	Density	Shelf Life	Typical Cure	Bond S IEC61033 (: Strength (kVmm⁻¹)	Special Properties	Application
	Class according to UL1446 (temp°C)	mPas @ 25°C	gcm ⁻³	Months @ 21ºC	Time @ Temperature	21ºC	150°C	DRY	24hr Water Immersion		
U705 - Cellulose Acetate Rapid drying, traditional blue masking lacquer.	N/A	Thixotropic	0.98 - 1.02	24	Air drying	N/A	N/A	N/A	N/A	Removable	Masking compound
U720 - HT Masking Grease Masking solution for all types of surfaces prior to Dip or VPI impregnation methods. Protects surfaces from Polyester and Epoxy resins without causing contamination to tanks.	N/A	Grease	0.85 - 0.95	36	N/A	N/A	N/A	N/A	N/A	High temperature	Masking Grease
U2833 - Epoxy Amine A red two component epoxy resin with low filler content. Designed to feature a long pot life to ease processing and may be diluted with Ultimeg T4 thinners for easy spray application. This results in a semirigid yet flexible film which resists cracking under strain or bending.	Class B (130°C)	70 - 160mPas	1.20 - 1.40	12	2 hours @ 130°C	N/A	N/A	150	112	Long pot life	Spray application
XP3 - Epoxy Two part, 1:1 mix ratio, coloured black and biege, which when mixed properly gives a uniform grey to ensure uniform mixing. Fast curing and excellent chemical and physical properties particularly dimensional stability. (Metal, glass, plastics, timber, dry concrete rubber etc). Primarily used as a balancing putty.	Class H (180°C)	Putty	>2	12	20 - 30 minutes @ 25°C	N/A	N/A	N/A	N/A	Class H, Quick Cure	Balancing, gap filling, light ballasts in transformers and sealing
U2220GP - Epoxy Single component filling putty compatible with U2002 & U2220 series Epoxy resins. Fills gaps in windings on rotating or static machines. Available in UL systems.	Class H (180°C)	Putty	1.60 - 1.70	12	20 - 30 minutes @ 25°C	N/A	N/A	210	115	1 component putty	Filling putty rotating machines
UF820 - Epoxy Part A, Part B, brick red, two part 50 / 50 mix. Epoxy protection of stator end windings against moisture, oil, dust and carbon ingress.	Class B (130°C)	Thixotropic	1.15 - 1.25	12	4 hours @ 60°C	N/A	N/A	N/A	N/A	Thixotropic trowelling compound	Encapsulation of stator end windings
U8000 - Epoxy Multi purpose Epoxy Adhesive. Rapid cure at ambient temperature with extremely high shear and peel strength. Suitable for use in class H systems and U-L recognised in OBJS2 systems, AEV 155-1 and AEV 180-1.	Class H (180°C)	32000 - 37000	1.12 - 1.20	12	1.5 - 2 hours @ 25°C	Roller P (Nm ISO457 5 mins	m-1) 8 280N	N/A	N/A	High shear and peel strength	Multi purpose Epoxy Adhesive
Contalack 4314 OCP varnish: Black , conductive single part polyester with high electrical conductivity and low viscosity. Suitable for use in high voltage stress gradient environments.	Class F (155°C)	1000 - 1500	0.95 - 1.05	6	<12 hours @ 25°C	N/A	N/A	Surface Resistivity 150-800Ω @ 25°C	Surface Resistivity 250-1000Ω @ 155°C	Used as a single coat resulting in very high electrical conductivity with fast drying and little settlement	Used as outer corona protection for high voltage coils

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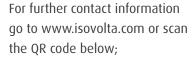
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Issue 1.9 - 010323